

# Influence of V<sub>2</sub>O<sub>5</sub> Addition on the Magnetic Properties of Li-Zn Ferrites

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The structural property, bulk density and porosity of V<sub>2</sub>O<sub>5</sub> (0.0, 0.4, 0.8 and 1.2 wt.%) added Li-Zn ferrites are observed along with the surface morphology. The samples have been prepared by the solid-state reaction technique and sintered at 1050 °C. The X-ray diffraction patterns of the prepared samples have shown the single phase cubic spinel structure. A microstructural study demonstrates that the grain size increases up to 0.8 wt.% V<sub>2</sub>O<sub>5</sub> and slightly decreased thereafter for 1.2 wt.% V<sub>2</sub>O<sub>5</sub> addition. The saturation magnetization value increases from 44.0 to 50.3 emu/g as the V<sub>2</sub>O<sub>5</sub> content increases up to 0.8 wt.%. The decrease of magnetization for 1.2 wt.% V<sub>2</sub>O<sub>5</sub> content is apparent and it is found to be 47.3 emu/g. This may be related to the dilution effect with the excess of non-magnetic V<sub>2</sub>O<sub>5</sub>. It is also observed that the value of initial permeability increases up to 0.8 wt.% V<sub>2</sub>O<sub>5</sub>.

**Keywords :** spinel ferrites, V<sub>2</sub>O<sub>5</sub> addition, microstructure, magnetization, complex permeability

## 1. Introduction

Li-Zn spinel-type of mixed ferrites are ferrimagnetic materials that are used in high-density recording media, transformer cores and microwave devices in electronic industries due to their low cost, moderate saturation magnetization, high mechanical strength, chemical stability, and low dielectric loss [1-7]. There are different types of oxide such as V<sub>2</sub>O<sub>5</sub>, Bi<sub>2</sub>O<sub>3</sub>, MnO<sub>2</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> have been used as an additive as a sintering aid in order to promote the grain growth and modify the microstructure which can influence the electric as well as the magnetic properties of the ferrites materials [8-13]. Usually, spinel ferrites are required high sintering temperature using solid-state reaction method in order to obtain good homogeneity and densification of the materials [14]. However, abnormal grain growth or discontinuous grain growth appears at higher sintering temperature, which can deteriorate the electromagnetic properties of the spinel ferrites. It is seen that V<sub>2</sub>O<sub>5</sub> plays a significant role as the sintering aids (low melting point,  $T_m \sim 670$  °C) which can increase the densification of the samples [15, 16]. The

high magnetic permeability plays a crucial role in magnetic softening of the spinel ferrites from the application point of views. In this regard, it is expected that V<sub>2</sub>O<sub>5</sub> can play a significant role as the sintering aids in order to improve the mass transport mechanism and densification of the Li-Zn ferrites samples. Therefore, it is interesting to investigate in detail the effect of V<sub>2</sub>O<sub>5</sub> addition on the structural and magnetic properties of Li-Zn ferrites having the compositions Li<sub>0.25</sub>Zn<sub>0.50</sub>Fe<sub>2.25</sub>O<sub>4</sub> + xV<sub>2</sub>O<sub>5</sub> (where x = 0.0, 0.4, 0.8 and 1.2 wt.%).

## 2. Experimental

In order to prepare of Li-Zn ferrites, Li<sub>2</sub>CO<sub>3</sub>, ZnO, and Fe<sub>2</sub>O<sub>3</sub> of high purity powders were used as starting materials. These powders were weighed with appropriate ratio and mixed thoroughly, and milling in a mortar-pestle for 5 h. Then the mixed powder was pre-sintered at 750 °C for 3 h. The calcined powders were mixed with different proportions of V<sub>2</sub>O<sub>5</sub> (0.4, 0.8, 1.2 wt.%). Then V<sub>2</sub>O<sub>5</sub> added Li-Zn ferrites samples were pressed in a hydraulic press to form disc and toroid shaped samples. Finally, the samples were sintered at 1050 °C in the air for 3 h. The X-ray diffraction (XRD) measurement was performed at room temperature in the  $2\theta$  range of 10 to 80° with Cu-K $\alpha$  radiation. The characterization of the

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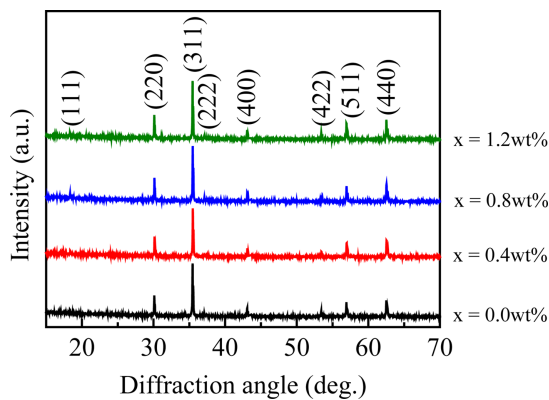
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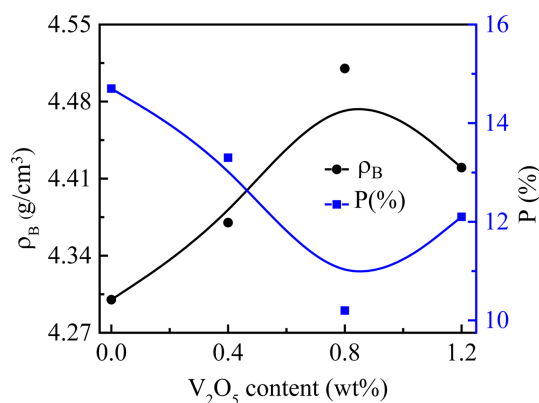
surface morphology of the samples had been studied with the field emission scanning electron microscopy (FESEM: JSM-7600F, JEOL). The magnetic properties such as hysteresis loop and saturation magnetization were observed at room temperature using a quantum design physical property measurement system (PPMS). The complex magnetic permeability of the toroid-shaped samples was measured by an impedance analyzer (WAYNE KERR 6500B).

### 3. Results and Discussion

Fig. 1 depicts the XRD patterns of  $V_2O_5$  (0.0, 0.4, 0.8 and 1.2 wt.%) added Li-Zn ferrites. It is observed that the characteristic peaks of (111), (220), (311), (222), (400), (422), (511), and (440) fundamental reflection planes are found for all the samples, which have been confirmed to single-phase cubic spinel structure [17]. In addition, there has not been observed any diffraction peak of  $V_2O_5$  which indicates that the involvement of  $V_2O_5$  additive has no



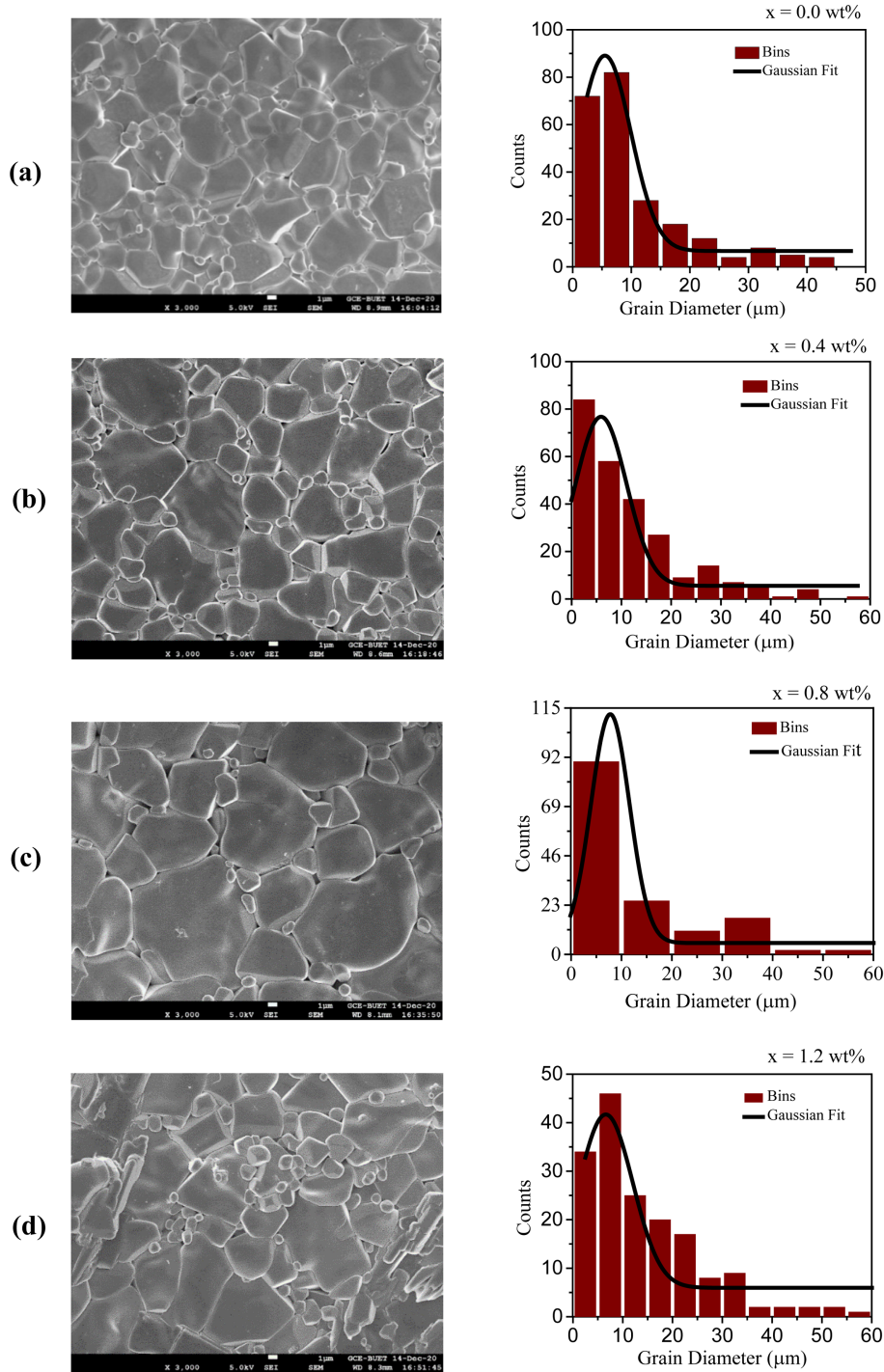
**Fig. 1.** (Color online) XRD patterns of  $V_2O_5$  added Li-Zn ferrites sintered at 1050 °C.



**Fig. 2.** (Color online) Variation of  $\rho_B$  and P (%) with different  $V_2O_5$  contents sintered at 1050 °C.

influence on the crystal structure. The bulk density ( $\rho_B$ ) and porosity ( $P\%$ ) of the studied samples are shown in Fig. 2. It is found that  $\rho_B$  increases with the increase of  $V_2O_5$  content up to 0.8 wt.% and afterwards it decreased for 1.2 wt.%  $V_2O_5$ . While the porosity of the samples decreased with the addition of  $V_2O_5$  contents, which could be attributed to the role of  $V_2O_5$  as a sintering aid to enhance the densification of the samples from 4.30 g/cm<sup>3</sup> (for  $x = 0.0$  wt.%  $V_2O_5$ ) to 4.51 g/cm<sup>3</sup> (for  $x = 0.8$  wt.%  $V_2O_5$ ). However,  $P\%$  increased for  $x = 1.2$  wt.%  $V_2O_5$  which may be related to the subsequent decrease of density of the sample.

The FESEM images of  $V_2O_5$  (0.0, 0.4, 0.8 and 1.2 wt.%) added Li-Zn ferrites along the grain size distribution (histograms) are presented in Fig. 3. It can be seen that the grain growth of the studied samples strongly depends on the  $V_2O_5$  addition. The average grain sizes vary from 5.3 (for  $x = 0.0$ ) to 7.7  $\mu\text{m}$  (for  $x = 0.8$  wt.%  $V_2O_5$ ). The increase of grain growth could be attributed to the formation of the liquid phase of  $V_2O_5$  additive at the sintering process, which can accelerate grain growth along with densification of the samples [18]. However, the grain size was found to reduce for  $x = 1.2$  wt.%  $V_2O_5$ . This decrease of grain size might be related to the excess addition of  $V_2O_5$  which can hinder the grain growth [19]. As a consequence, irregular and inhomogeneous shaped grains have been observed at  $x = 1.2$  wt.%  $V_2O_5$ . Fig. 4 shows the variation of the magnetization ( $M$ ) with the applied magnetic field strength ( $H$ ) at room temperature. The  $M$ - $H$  curve clearly demonstrates the saturation magnetization states of the studied samples that indicate their ferrimagnetic nature. It is also observed that the samples have shown typical magnetic hysteresis behaviour. The variation of the saturation magnetization ( $M_s$ ) with different amounts of  $V_2O_5$  content is presented in Fig. 5. The value of  $M_s$  of Li-Zn ferrites (for 0.0 wt.%  $V_2O_5$ ) is 44.0 emu/g. This is relatively low as compared with the other samples, which may be related to smaller grains caused by a low sintering temperature.  $M_s$  increases from 44.0 to 50.3 emu/g with increasing  $V_2O_5$  content up to 0.8 wt.% due to grain growth and reduction of pores. This is happening due to the role of  $V_2O_5$  as a sintering aid to enhance the densification of the samples along with larger grains resulting in a reduced inter-particle distance and a less number of magnetic free poles [20]. This is consistent with the microstructural feature. The relation between the grain growth and the magnetization of the sample demonstrates that the grain growth along with the densification of the samples can play a significant role in order to influence the magnetization of the Li-Zn ferrites. However, the value of  $M_s$  is found to deteriorate for 1.2

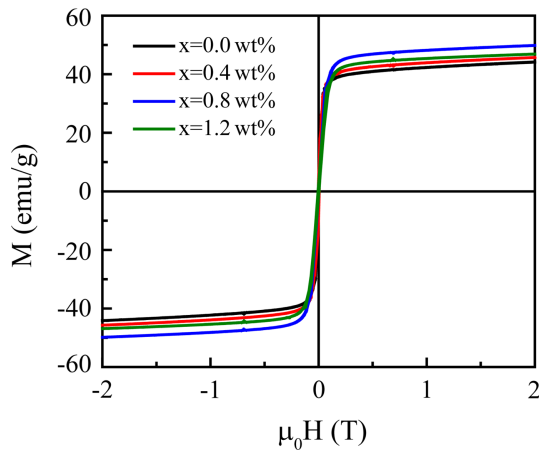


**Fig. 3.** (Color online) FESEM images of Li-Zn ferrites with various  $V_2O_5$  (a) 0.0 (b) 0.4 (c) 0.8 and (d) 1.2 wt%.

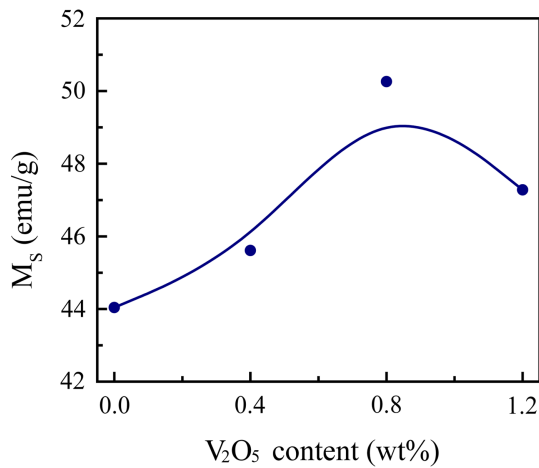
wt.%  $V_2O_5$  content. This decrease of magnetization at more than 0.8 wt.%  $V_2O_5$  content could be happened due to the presence of excessive non-magnetic  $V_2O_5$  content [21]. The moderate/optimum content of  $V_2O_5$  can alter the densification as well as promote the grain growth in the sintering process. This may lead to the increase of

magnetization with  $V_2O_5$  content. However,  $V_2O_5$  acts inversely as a grain growth inhibitor when it is higher than 0.8 wt.%. This may lead to the decrease of magnetization at higher  $V_2O_5$  addition due to the dilution effect of a non-magnetic  $V_2O_5$  content.

Fig. 6 shows the variation of the real part of the initial

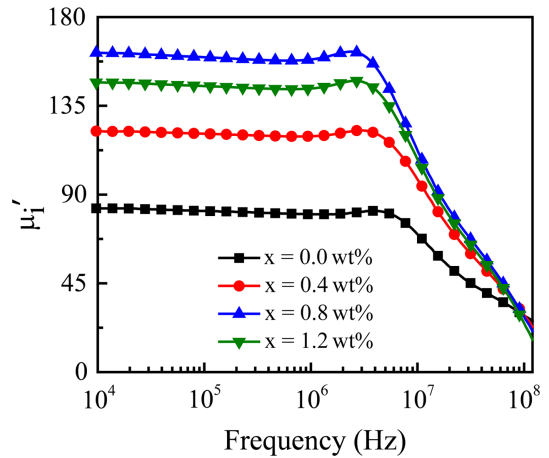


**Fig. 4.** (Color online) Magnetic hysteresis ( $M$ - $H$ ) curve of  $V_2O_5$  added Li-Zn ferrites.

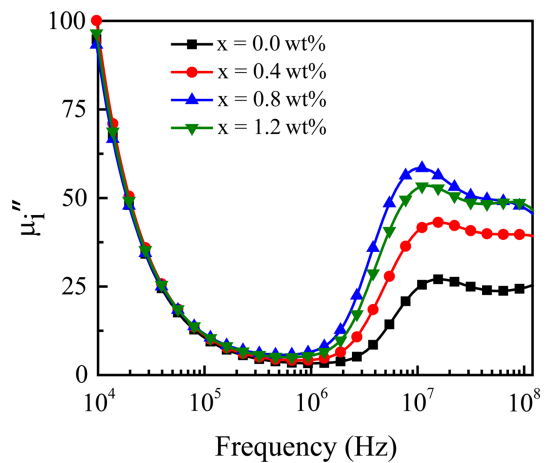


**Fig. 5.** (Color online) Variation of  $M_s$  of Li-Zn ferrites with different  $V_2O_5$  contents.

permeability ( $\mu_i'$ ) with the applied frequency for various amounts of  $V_2O_5$  added Li-Zn ferrites. It is observed that  $\mu_i'$  remains almost constant up to some critical frequency characterized by the onset of resonance, after a small rise, then curves drop at a higher frequency, while the imaginary part of the initial permeability ( $\mu_i''$ ) gradually increased with the applied frequency and shows a broad maximum in the higher frequency region as shown in Fig. 7. This behavior is shown for all the samples. This is called ferrimagnetic resonance [22, 23]. It is clearly observed that the value of  $\mu_i'$  increases with the addition of  $V_2O_5$  up to 0.8 wt.%. The increase of  $\mu_i'$  could be ascribed to the increase in grain size and densification of the samples [24]. It is also observed that the resonant frequencies are shifted towards the lower frequency with the addition of  $V_2O_5$  which is following the Snoek's relation [25]. However,  $\mu_i'$  is reduced for 1.2 wt.%  $V_2O_5$



**Fig. 6.** (Color online) Variation of  $\mu_i'$  as a function of applied frequency.



**Fig. 7.** (Color online) Variation of  $\mu_i''$  as a function of applied frequency.

which may be related to the reduction of density or the subsequent increase of porosity along with the reduction of the grain size.

## 4. Conclusion

In this study, the compactness of Li-Zn ferrites is obtained with the addition of  $V_2O_5$  sintered at 1050 °C. The XRD patterns indicate that the involvement of  $V_2O_5$  additive has no influence on the crystal structure. The microstructural study has been shown that the grain growth of Li-Zn ferrites is strongly dependent on the amount of  $V_2O_5$  addition. The average grain size is found to larger at 0.8 wt.%  $V_2O_5$  content, which could be attributed to the densification of the sample due to the role of  $V_2O_5$  as the sintering aid. The saturation magnetization and initial permeability are found to larger

for 0.8 wt.% V<sub>2</sub>O<sub>5</sub> addition. It is inferred that an optimum amount of V<sub>2</sub>O<sub>5</sub> additive can play a vital role for improving the magnetic properties of Li-Zn ferrites.

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